

LINDE PROCESS PLANTS, INC.
EXPERIENCE LIST OF NATURAL GAS PLANTS

Jun-11

<u>YEAR COMPLETE</u>	<u>PLANT LOCATION</u>	<u>PROJECT DESCRIPTION</u>
2012	Stateline II, ND	Engineering, design, procurement, fabrication, and construction of a 100 MMscfd cryogenic gas processing plant, with dehydration, expander/compressor, plate-fin exchangers and propane refrigeration.
2012	Stateline I, ND	Engineering, design, procurement, fabrication, and construction of a 100 MMscfd cryogenic gas processing plant, with dehydration, expander/compressor, plate-fin exchangers and propane refrigeration.
2012	Pisco, Peru	Detailed engineering and design with pre-commissioning, commissioning and start-up technical assistance for an NGL fractionation plant.
2011	Williston, North Dakota	Engineering, design, procurement, fabrication, and construction of a 100 MMscfd cryogenic gas processing plant, with dehydration, expander/compressor, plate-fin exchangers and propane refrigeration.
2011	Poza Rica, Mexico	Engineering, design, procurement, and fabrication of a 200 MMscfd Cryogenic Liquids Recovery Unit
2011	Canadian County, Oklahoma	Residue gas compressor with suction scrubber, inter-stage and discharge coolers, waste heat recovery unit, including all materials, piping, instrumentation, electrical components, valves, and interconnection to existing PDC and DCS systems.
2010	North Dakota, USA	Engineering, design, procurement, fabrication, and construction of a 100 MMscfd gas processing plant , with feed gas slug catchers, condensate stabilizer, dehydration, expander/compressor, plate-fin exchangers, cryogenic recovery unit, and propane refrigeration system.
2009	Cana, OK	Engineering, design, procurement and fabrication of a 200 MMscfd design for ethane recovery
2009	Willow Creek, CO	Engineering, design, procurement, and fabrication of a 450 MMscfd cryogenic gas plant and 2400 gpm Amine inlet gas treating unit.
2009	Tamaulipas, Mexico	Engineering, design, procurement and fabrication of (2) 200 MMscfd cryogenic gas processing plant with condensate stabilization. Trains 5 & 6
2008	North Ridge, OK	Engineering, design, procurement and fabrication of a 200 MMscfd design for ethane recovery
2008	Opal, WY	Engineering, design, procurement, fabrication and installation of a 350 MMscfd cryogenic gas plant and 250 gpm Amine product treating unit.
2006	Tamaulipas, Mexico	Engineering, design, procurement and fabrication of (2) 200 MMscfd cryogenic gas processing plant with condensate stabilization. Trains 3 & 4
2004	Tamaulipas, Mexico	Engineering, design, procurement and fabrication of (2) 200 MMscfd cryogenic gas processing plant with condensate stabilization. Trains 1 & 2
2002	Bridgeport, TX	Engineering, design, procurement and fabrication of a 200 MMscfd design for ethane recovery
2001	Tulsa (Seminole)	Engineering, design, procurement, fabrication and construction of a 50 MMscfd design for ethane recovery
2001	Echo Springs, WY	Engineering, design, procurement, fabrication and construction of a 120 MMscfd design for ethane recovery

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2001	Bridgeport, TX	Engineering, design, procurement, fabrication and construction of a 120 MMscfd design for ethane recovery
2001	Kenova, W. Virginia	Engineering, design, procurement, fabrication and construction of a 40 MMscfd design for propane recovery
2001	Bridgeport, TX	Engineering, design, procurement, fabrication and construction of a 120 MMscfd design for ethane recovery
2001	Bayway Refinery Linden, NJ	Engineering, design, procurement, fabrication and construction of a 48 MMscfd design for ethylene recovery
2000	Opal, WY	Engineering, design, procurement, fabrication and installation of a 350 MMscfd cryogenic gas plant and 250 gpm Amine product treating unit.
1998	Mexico (Cactus Facility)	Engineering, design, procurement and fabrication for retrofit & upgrade for increased throughput and product recovery for an existing turboexpander plant.
1998	Maracaibo, Venezuela	Design and fabrication of a cryogenic plant throughput and upgrade for the "Mere" Project -- El Tablazo LNG Plant Retrofit.
1998	Hemphill County	Relocation and upgrade of an existing 75 MMscfd cryogenic gas processing unit.
1998	Mexico (Poza Rica Facility)	Engineering, design, procurement and fabrication for retrofit & upgrade of an existing turboexpander plant.
1998	Hemphill, TX	Relocation of Hemphill cryogenic gas processing plant.
1998	Pascagoula, MS	Design and fabrication of a 5000 BPD High Pressure Hydrocarbon Liquid Stabilization Unit.
1998	Canute, OK	Engineering, design, procurement, fabrication and installation of 60 MMscfd cryogenic gas plant.
1998	Argentina	Engineering, design, procurement and fabrication of a 71 MMscfd turbo expander cryogenic plant for LPG recovery.
1998	Mexico (Ciudad Facility)	Engineering, design, procurement and fabrication for retrofit & upgrade of an existing turboexpander plant.
1998	Neuquen, Argentina	Engineering, design, procurement and fabrication of a 47 MMscfd turbo expander cryogenic plant for LPG recovery.
1998	Henderson County, TX	Engineering, design, procurement, fabrication and installation of 50 MMscfd cryogenic gas plant revamp/NRU.
1998	Warri, Nigeria	Expansion of Escravos Gas Plant.
1997	Houston, TX	Engineering, design, procurement, fabrication and construction of a 66 MMscfd design for ethylene recovery.
1995	Grady County, OK	Engineering, design, procurement, fabrication and installation of 120 MMscfd cryogenic gas plant.

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1995	Wamsutter, WY	Engineering, procurement, fabrication and installation of 120 MMscfd cryogenic gas plant.
1995	Dagang Oil Field	Engineering, design, procurement and fabrication of 40 MMscfd cryogenic gas plant with Ipfexol dehydration and fractionation.
1994	Platteville, CO	Engineering, design, procurement, fabrication and installation of 50 MMscfd cryogenic gas plant.
1991	Vidor, TX	Relocation and installation of 25 MMscfd cryogenic ethane recovery modular plant.
1991	Billings, MT	Engineering, design, procurement and fabrication of 16 MMscfd refinery off-gas unit.
1991	Belle Chasse, LA	Engineering, design, procurement and fabrication of a modular 45 MMscfd refinery off-gas unit.
1991	Big Springs, TX	Engineering, design, procurement, fabrication and construction of a modular 13 MMscfd refinery off-gas unit.
1990	Convent, LA	Process and mechanical design, procurement, fabrication and installation of a 9 MMscfd off-gas unit.
1990	Meraux, LA	Process and mechanical design, procurement, fabrication and installation of a 13 MMscfd refinery off-gas unit.
1989	Denver, CO	Process and mechanical design, procurement, fabrication and installation of a 17 MMscfd refinery off-gas unit.
1989	Memphis, TN	Process and mechanical design, procurement, fabrication and installation of an 18 MMscfd refinery off-gas unit.
1988	Gallup, NM	Process and mechanical design, procurement, fabrication and installation of a 1.3 MMscfd refinery off-gas unit with full product fractionation.
1988	San Isidro, TX	Process and mechanical design, procurement, fabrication and construction of a 120 MMscfd cryogenic gas processing plant for high ethane recovery.
1988	Fordoche, LA	Process and mechanical design, procurement, fabrication and construction of a 33 MMscfd cryogenic gas processing plant for high ethane recovery and nitrogen rejection.
1987	Ponca City, OK	Process and mechanical design, procurement and fabrication of a refinery fuel gas cryogenic gas processing plant with an inlet flow rate of 30 MMscfd.
1987	Tyler, TX	Process and mechanical design, procurement and fabrication of 25 MMscfd refinery fuel gas plant.
1986	Anschutz, WY	Process and mechanical design, procurement, fabrication and field installation of 50 MMscfd cryogenic gas processing plant.
1986	Port Allen, LA	Process and mechanical design, procurement and fabrication of 5.5 MMscfd refinery fuel gas plant.
1986	Maysville, OK	Process and mechanical design, procurement, fabrication and field installation of 65 MMscfd cryogenic gas processing plant.

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1986	Price, TX	Process and mechanical design, procurement, fabrication and field installation of 15 MMscfd cryogenic gas processing plant.
1985	Ponca City, OK	Process and mechanical design, procurement and fabrication of 20 MMscfd refinery fuel gas plant.
1985	Snyder, TX	Process and mechanical design, procurement, fabrication and field installation of 50 MMscfd cryogenic gas processing plant.
1985	Lake Charles, LA	Process and mechanical design, procurement, fabrication and field installation of 40 MMscfd refinery fuel plant.
1984	Carney, OK	Process and mechanical design, procurement, fabrication and installation of 15 MMscfd cryogenic gas processing plant.
1984	Alma, MI	Process and mechanical design, procurement and fabrication of 16 MMscfd cryogenic gas processing plant.
1984	East Texas	Process and mechanical design, procurement, fabrication and installation of 20 MMscfd cryogenic gas processing plant.
1984	El Dorado, TX	Process and mechanical design, procurement, fabrication and installation of 60 MMscfd cryogenic gas processing plant.
1984	Emigrant Trails, WY	Process and mechanical design, procurement, fabrication and installation of 60 MMscfd cryogenic gas processing plant.
1983	Calhoun County, TX	Process and mechanical design, procurement, fabrication and installation of 30 MMscfd cryogenic gas processing plant.
1983	Dwale, KY	Process and mechanical design, procurement, fabrication and installation of 20 MMscfd cryogenic gas processing plant.
1983	Silsbee, TX	Process and mechanical design, procurement, fabrication and installation of 15 MMscfd cryogenic gas processing plant.
1983	Roberts County, TX	Process and mechanical design, procurement and fabrication of 18 MMscfd cryogenic gas processing plant.
1983	Unknown	Process and mechanical design, procurement and fabrication of 15 MMscfd cryogenic gas processing plant.
1982	Smith County, TX	Process and mechanical design, procurement, fabrication and installation of 15 MMscfd cryogenic gas processing plant. Project also includes product fractionation facilities.
1982	Coke County, TX	Process and mechanical design, procurement, fabrication and installation of 15 MMscfd cryogenic gas processing plant.
1982	Ozona, TX	Process and mechanical design, procurement, fabrication and installation of 5 MMscfd cryogenic gas processing plant.
1982	Clinton, OK	Process and mechanical design, procurement, fabrication and installation of 50 MMscfd cryogenic gas processing plant. Project also includes a 70 gpm MEA treater for NGL product.

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1982	Hemphill County, TX	Process and mechanical design, procurement, fabrication and field installation of 7.8 MMscfd cryogenic gas processing plant.
1982	Carson County, TX	Design, procurement and fabrication of 25 MMscfd cryogenic gas processing gas plant.
1982	Schultz, WV	Process and mechanical design, procurement and fabrication of nominal 7.5 MMscfd cryogenic gas processing plant.
1981	Maljamar, NM	Process and mechanical design, procurement, fabrication and field installation of 50 MMscfd cryogenic gas plant using two (2) 25 MMscfd trains. Project also included 150 gpm amine treater for the inlet gas.
1981	Kingfisher, OK	Process and mechanical design, procurement, fabrication and field installation of 20 MMscfd cryogenic gas plant.
1981	Leedey, OK	Process and mechanical design, fabrication and field installation of 20 MMscfd cryogenic gas plant. Project also includes a 115 gpm DEA treater for inlet gas.
1981	Eunice, NM	Process and mechanical design, procurement, fabrication and field installation of 15 MMscfd cryogenic gas processing plant.
1981	Shackleford, TX	Process and mechanical design, procurement and fabrication of 100 MMscfd cryogenic gas processing plant.
1981	Kaplan, LA	Process and mechanical design, procurement and fabrication of 20 MMscfd cryogenic gas processing plant. Project also included product fractionation.
1980	Waveland, MS	Process and mechanical design, procurement and fabrication of 100 MMscfd cryogenic gas processing plant.
1980	Leedey, OK	Process and mechanical design, procurement, fabrication and field installation of 15 MMscfd cryogenic gas processing plant.
1980	Gladewater, TX	Process and mechanical design, procurement and fabrication of 25 MMscfd cryogenic gas processing plant.
1979	Hidalgo County, TX	Process and mechanical design, procurement and fabrication and field installation of 15 MMscfd cryogenic gas plant. This plant was designed to initially maximize propane recovery with future conversion to high ethane recovery.
1978	Port Hudson, LA	Process and mechanical design, procurement and fabrication of 25 MMscfd cryogenic gas processing plant.
1978	Sandusky, TX	Process and mechanical design, procurement and fabrication of 10 MMscfd cryogenic ethane recovery plant. Project also included an amine unit for inlet gas treating.
1977	Carlsbad, NM	Process and mechanical design, procurement, fabrication and field installation of 8 MMscfd cryogenic ethane recovery plant.
1977	Texas City, TX	Process and mechanical design, procurement and fabrication of 50 MMscfd cryogenic ethane recovery plant. Project also included product treater.

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1977	Crane, TX	Process and mechanical design, procurement, fabrication and field installation of 20 MMscfd cryogenic ethane recovery plant.
1977	Thomas, OK	Design, procurement and fabrication of 55 MMscfd cryogenic ethane recovery plant.
1977	Watonga, OK	Process and mechanical design, procurement, fabrication and field installation of 20 MMscfd cryogenic ethane recovery plant.
1976	Mertzon, TX	Process and mechanical design, procurement and fabrication of 25 MMscfd cryogenic ethane recovery plant.
1976	El Dorado, TX	Process and mechanical design, procurement and fabrication of 25 MMscfd cryogenic ethane recovery plant.
1976	Chitwood, OK	Design, procurement and fabrication of 50 MMscfd cryogenic ethane recovery plant.
1976	Canadian, TX	Design, procurement and fabrication of 50 MMscfd cryogenic ethane recovery plant.
1975	Hennessey, OK	Process and mechanical design, procurement, fabrication and field installation of 30 MMscfd Cryogenic ethane recovery plant. Project also included fractionation and product treating.
1975	Andrews County, TX	Design, procurement and fabrication of 10 MMscfd cryogenic gas plant.
1975	Artesia, NM	Design, procurement and fabrication of 30 MMscfd cryogenic ethane recovery plant.
1975	Gardendale, TX	Design, procurement and fabrication of 30 MMscfd cryogenic ethane recovery plant.
1974	Trinidad, TX	Process and mechanical design, procurement, fabrication and field installation of 65 MMscfd cryogenic ethane recovery plant.
1974	Escambia County, Alabama	Mechanical design, procurement and fabrication of 20 MMscfd cryogenic ethane recovery plant.

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