

**LINDE PROCESS PLANTS, INC.**  
**EXPERIENCE LIST OF REFINERY CRYO-PLUS UNITS**

Jun-11

<u>YEAR COMPLETE</u>	<u>PLANT LOCATION</u>	<u>PROJECT DESCRIPTION</u>
2012	Stateline II, ND	Engineering, design, procurement, fabrication, and construction of a 100 MMscfd cryogenic gas processing plant, incorporating LPP's CRYO-PLUS™ technology.
2012	Stateline I, ND	Engineering, design, procurement, fabrication, and construction of a 100 MMscfd cryogenic gas processing plant, incorporating LPP's CRYO-PLUS™ technology.
2011	Williston, North Dakota	Engineering, design, procurement, fabrication, and construction of a 100 MMscfd cryogenic gas processing plant, incorporating LPP's CRYO-PLUS™ technology.
2010	Port Arthur, TX	Front End Engineering Design (FEED) Study, Basic Engineering Design Package and Procurement/ Construction of a 16 MMscfd Liquid Recovery Unit, incorporating LPP's CRYO-PLUS™ technology.
2005	Haifa, Israel	Engineering, design, procurement, and fabrication of a 6.2 MMscfd FCC Off-gas Liquids Recovery Unit.
2001	Fort McMurray, Alberta	Process, design and technology license for 107 MMscfd ethylene recovery
2001	Bayway Refinery	Engineering, design, procurement, fabrication and construction of a 48 MMscfd design for ethylene recovery with full product fractionation.
1997	Los Angeles, CA	Engineering of a 63 MMscfd refinery off-gas unit utilizing LPP's Cryo-Plus™ technology.

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1997	Houston, TX	Engineering, design, procurement, fabrication and construction of a 66 MMscfd refinery off-gas unit.
1991	Billings, MT	Engineering, design, procurement and fabrication of a 16 MMscfd refinery off-gas unit.
1991	Belle Chasse, LA	Engineering, design, procurement and fabrication of a modular 45 MMscfd refinery off-gas unit.
1991	Big Springs, TX	Process and mechanical design, procurement, fabrication and construction of a modular 13 MMscfd refinery off-gas unit.
1990	Convent, LA	Process and mechanical design, procurement, fabrication and installation of 9 MMscfd refinery off-gas unit.
1990	Meraux, LA	Process and mechanical design, procurement and fabrication of 13 MMscfd refinery off-gas unit.
1989	Denver, CO	Process and mechanical design, procurement, fabrication and installation of 17 MMscfd refinery off-gas unit.
1989	Memphis, TN	Process and mechanical design, procurement, fabrication and installation of 18 MMscfd refinery off-gas unit.
1988	Gallup, NM	Process and mechanical design, procurement, fabrication and installation of 1.3 MMscfd refinery off-gas unit with full fractionation.
1987	Ponca City, OK	Process and mechanical design, procurement and fabrication of 30 MMscfd refinery off-gas unit.

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1986	Port Allen, LA	Process and mechanical design, procurement and fabrication of 5.5 MMscfd refinery off-gas unit.
1986	Tyler, TX	Process and mechanical design, procurement and fabrication and field installation of 25 MMscfd refinery off-gas unit.
1985	Ponca City, OK	Process and mechanical design, procurement and fabrication of 20 MMscfd refinery off-gas unit.
1985	Lake Charles, LA	Process and mechanical design, procurement, fabrication and field installation of 40 MMscfd refinery off-gas unit.
1984	Alma, MI	Process and mechanical design, procurement and fabrication of 16 MMscfd refinery off-gas processing unit.